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PRIORITY

D3681-1
Job Sheet 199924



Part No: D3681-1

Job Qty: 50 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 9/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C
add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	50 pcs	9/5/19	9/5/19	0.50	1.32	Hardinge - 1		BM 19-05-09
120	QC 8	50 pcs	9/5/19	9/5/19	0.00	0.00	QC 8 - 12		2/19/09/05
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
140	Packaging 3-1 - Stock - B4B	50 pcs	9/5/19	9/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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Container No: S211630



Part: D3681-1

Job No: 199924

Serial No/Batch: S211630

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/05/19

DAS
5
9-89

				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B	BE				
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				150 QC 21 - SA	50 pcs	9/5/19	0.00 0.00	QC 21 - SA - 21	DWG
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-50
				Part Op 100 - Hardinge - 1-TURN AS PER FOLIO FA711& DWG D3681 Descriptions: 120 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location <u>16001</u> ***STOCK IN SKIDTUBE CELL*** 150 - QC21- Final Inspection - Work Order Release					
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	17 ft (.34 ea)	100-Hardinge - 1	S145220					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Hardinge - 1	M6061T6T0.3125W.058	17	72	0					

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches ± 0.010	0.323 0.303	0.311	
2	Spacer	0.197inches ± 0.010	0.207 0.187	0.198	
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080	4.096	
4	Spacer	0.025inches ± 0.010	0.035 0.015	0.024	
5	Spacer	45.0Degrees ± 0.5	45.5 44.5	45°	

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